



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5152-041
Job Sheet 169438



Part No: D5152-041

Job Qty: 10 ea

Part Name: Fwd Post Mount Assembly



Part Weight: 0 lbs

Status: Scheduled

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/18/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Priority: High

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/16/17	12/16/17	0.00	0.00	Start Up Large Fab-3		FL
110	Large Fab	10 pcs	12/16/17	12/16/17	0.00	5.10	Large Fab 1		ABC
120	QC	10 pcs	12/16/17	12/16/17	0.00	0.00	QC9		FL
130	QC	10 pcs	12/16/17	12/16/17	0.00	0.00	QC5		FL
140	SprayPaint	10 pcs	12/18/17	12/18/17	0.00	1.23	Spray Paint		AR JAN 19 2018
150	QC	10 pcs	12/18/17	12/18/17	0.00	0.00	QC14		AT JAN 19 2018
160	Packaging	10 pcs	12/18/17	12/18/17	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea	12/18/17	12/18/17	0.00	0.00	QC21		cmf.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5152-1	10	21	0	0
	D5152-5	10	23	0	0

Primer 138646

Part Specifications

Specifications could not be found.

Plex 12/11/17 3:24 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com		 S028001 Fwd Post Mount Assembly		PART NO: D5152 - 041 Revision: Operation: Start up Operation Change No:		Mfg Date: 01/02/18 Job No: 169438		DISPOSITION		AGAINST DEPARTMENT/PROCESS																					
								Rework ☐	Scrap ☐	Se-as-is ☐	Improved ☐	Skid-tube ☐	Machining ☐	Thermoforming ☐	Large Fab ☐	Cross tube ☐	Small Fab ☐	Finishing ☐	Composite ☐	Water Jet ☐	Prod. Eng. Coord. ☐	Rec/Store/Packaging ☐	Supplier ☐	Engineering ☐	Quality ☐	Other ☐					
																		QTY Effective :					MRB (QSI042) Approval								
																		Disposition					Completed By								
															Lead hand / Supervisor Approval Verification																
															QC / QA Coordinator Approval																
										FAULT CATEGORY																					
										ic	Vave	Temperature/Cure ☐	Set-up ☐	BOM/Route ☐	Broken/Damage/Defect ☐	Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Power Loss/Surge ☐	Folio/Program ☐	Grain ☐	Weld ☐	Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐	Fit/Function ☐	Misaligned/off center ☐
Substation ☐		Past Expiry Date ☐		Misidentified ☐		Process Improvement ☐		Manufacturing Process ☐		Past Due ☐		OTHER :																			